

REPORT No 11675

Date of issue: May 12, 2026

Status: FINAL REPORT

EN 71-1

SAFETY OF TOYS

PART 1: MECHANICAL AND PHYSICAL PROPERTIES

Program: SQ-3050.V2

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1. FOREWORD

This report summarizes the results of the **SQ-3050.V2** proficiency testing program regarding the verification of compliance with toy safety requirements. This program is conducted in a bilateral format, following the “split-sample” design described in clause A.4.2 of ISO/IEC 17043: 2023 (Alternative interlaboratory comparisons).

South Quality conducted the testing program in March/April 2026 with the aim of assessing the laboratory's ability to competently perform the designated tests.

2. ORGANIZATION

Program Coordinator:	Lic. Esther Casas
Assistant Technician:	Berenice Ferrel
Statistics:	Lic. Manuel Tozaki
Supervision:	Eng. Emiliano Medina

3. OBJECTIVE

The objective of this proficiency testing program is to verify compliance with toy safety requirements using the following standard:

Standard
EN 71-1: 2014 + A1: 2018

To verify this, batches of toys have been selected. In order to evaluate the participant's fault detection capabilities, batches of samples with faults may be prepared.

As usual practice of this program there are three types of shipments for participants:

- i. Both samples unprepared.
- ii. One sample prepared + One sample unprepared.
- iii. Both samples prepared.

Participants in this program have not been previously informed about the expected behavior of the samples they receive.

4. PARTICIPANT

Company: **Intertek Italia Spa**

Laboratory: **Intertek Italia Spa**

Country: Italy

Client ID: E487

Contact person: Giulia Bettini
 Lab Quality Manager
giulia.bettini@intertek.com

5. HOMOGENEITY

Several batches were prepared identically by the staff at South Quality.

Subsequently, a homogeneity study was conducted with an ISO 17025 accredited laboratory.

The control process followed ISO 33405: 2024, clauses 7.4.1.1 / 7.4.1.2. Stratified random sampling was applied, and samples were selected using random number generation software.

The results of this test are presented below:

Size of each batch: **25 units** Tested samples from each batch: **5 units**

DETERMINATION	PLUSH TOYS - HOMOGENEITY OF RESULTS IN THE ANALYZED SAMPLES		
	BATCH: LKS2713	BATCH: LKS2714	BATCH: LKS2715
COMPLETE STANDARD	YES	YES	NO

Size of each batch: **25 units** Tested samples from each batch: **5 units**

DETERMINATION	BATTERY-OPERATED TOYS - HOMOGENEITY OF RESULTS IN THE ANALYZED SAMPLES		
	BATCH: LKS3030	BATCH: LKS3031	BATCH: LKS3032
COMPLETE STANDARD	YES	NO	YES

Samples for this program are taken from selected batches identified as **LKS2714** and **LKS3030**.

For the batches indicated, the values determined in the homogeneity study are used as assigned values.

Analysis of this test data indicated that the selected samples were sufficiently homogeneous for the program and therefore the results of participants identified as outliers cannot be attributed to sample variability.

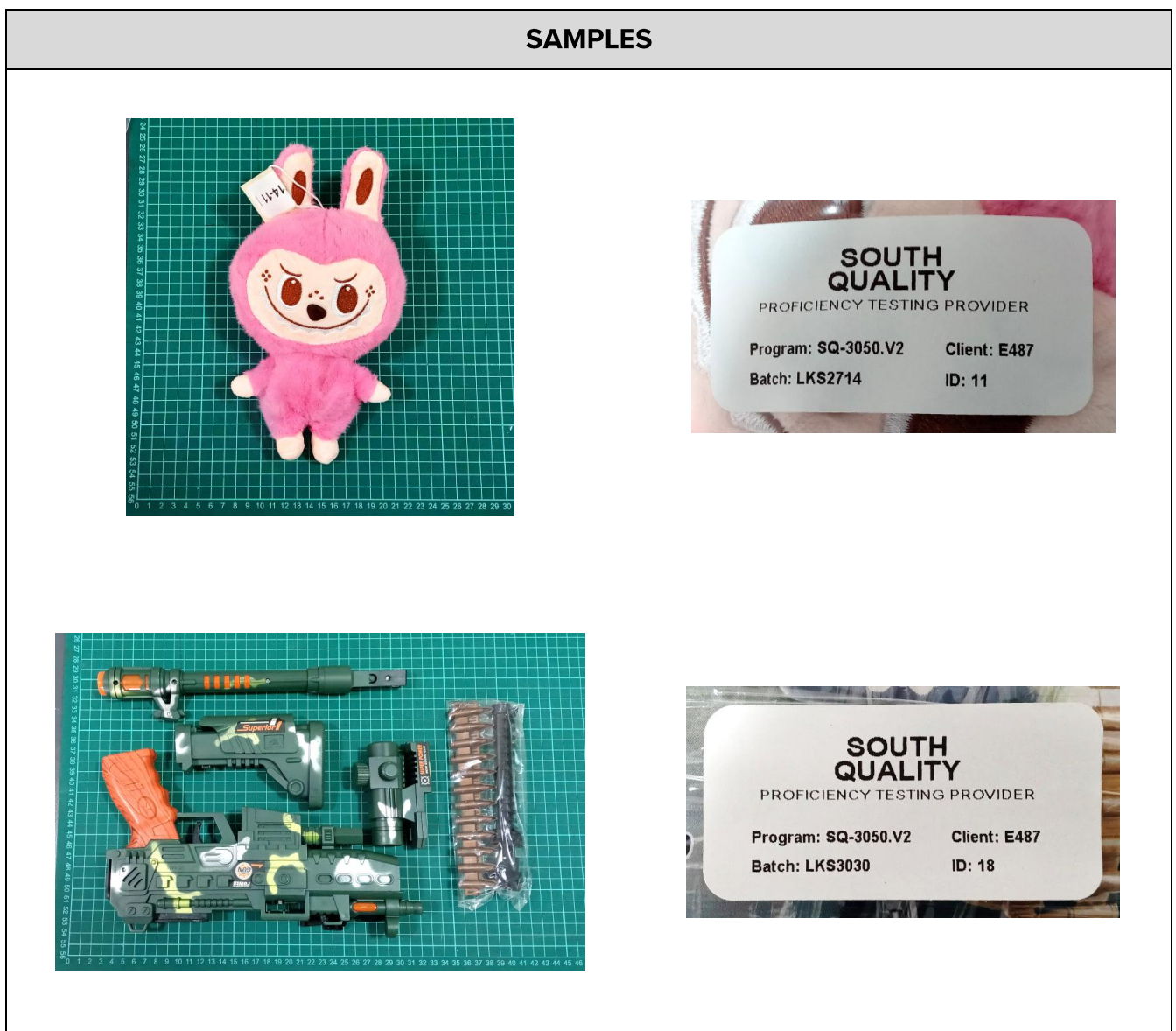
6. SAMPLE INFORMATION

The following samples were sent for testing:

Batch:	LKS2714
Sample ID:	11
Characteristics:	Plush toy

Batch:	LKS3030
Sample ID:	18
Characteristics:	Machine gun (Battery-powered) Functions: vibration, lights, laser, sound

7. IMAGES



8. ASSIGNED VALUES

For a simplified comparison, only the points with verdicts different from “Not Applicable” (NA) are shown. All points not listed in the table correspond to cases where both the assigned values and the participating laboratory agreed on the NA verdict. Any NA points that do appear indicate a lack of agreement between the assigned value and the result reported by the participating laboratory.

BATCH: LKS2714					
CLAUSE	RESULT	CLAUSE	RESULT	CLAUSE	RESULT
4.1	PASS	4.8	PASS	5.2	FAIL
4.7	PASS	5.1	FAIL	5.4	PASS

BATCH: LKS3030					
CLAUSE	RESULT	CLAUSE	RESULT	CLAUSE	RESULT
4.1	PASS	4.8	PASS	7.2	FAIL
4.2	PASS	4.20	-	7.14	-
4.7	PASS	7.1	PASS	-	-

9. PARTICIPANT RESULTS (SEE APPENDICES)

CODE: LKS2714-11					
CLAUSE	RESULT	CLAUSE	RESULT	CLAUSE	RESULT
4.1	PASS	4.8	PASS	5.2	FAIL
4.7	PASS	5.1	FAIL	5.4	PASS

CODE: LKS3030-18					
CLAUSE	RESULT	CLAUSE	RESULT	CLAUSE	RESULT
4.1	PASS	4.8	PASS	7.2	FAIL
4.2	PASS	4.20	NOT PERFORMED	7.14	NOT PERFORMED
4.7	PASS	7.1	PASS	-	-

10. STATISTICS

The results must be treated as qualitative.

For qualitative results, the comparison will be made directly against the assigned values, so any difference will be evaluated as **Unsatisfactory**.

11. EVALUATION OF PERFORMANCE

BATCH: LKS2714							
CLAUSE	PARTICIPANT RESULT	ASSIGNED VALUE	PERFORMANCE RESULT	CLAUSE	PARTICIPANT RESULT	ASSIGNED VALUE	PERFORMANCE RESULT
4.1	PASS	PASS	SATISFACTORY	5.1	FAIL	FAIL	SATISFACTORY
4.7	PASS	PASS	SATISFACTORY	5.2	FAIL	FAIL	SATISFACTORY
4.8	PASS	PASS	SATISFACTORY	5.4	PASS	PASS	SATISFACTORY

BATCH: LKS3030							
CLAUSE	PARTICIPANT RESULT	ASSIGNED VALUE	PERFORMANCE RESULT	CLAUSE	PARTICIPANT RESULT	ASSIGNED VALUE	PERFORMANCE RESULT
4.1	PASS	PASS	SATISFACTORY	4.8	PASS	PASS	SATISFACTORY
4.2	PASS	PASS	SATISFACTORY	7.1	PASS	PASS	SATISFACTORY
4.7	PASS	PASS	SATISFACTORY	7.2	FAIL	FAIL	SATISFACTORY

12. CONCLUSIONS

The overall performance on this **SQ-3050.V2** program from the participant laboratory **Intertek Italia Spa**, is **SUFFICIENT** based on expected results.

The criteria used for the evaluation of the overall performance is the following:

- **SUFFICIENT** performance: No unsatisfactory results were obtained.
- **INSUFFICIENT** performance: An unsatisfactory result was obtained.

APPENDIX A

INSTRUCTIONS



INSTRUCTIONS

PROGRAM:	Safety of toys Part 1: Mechanical and physical properties
CODE:	SQ-3050
VERSION:	2
STANDARD:	EN 71-1
COORDINATOR:	Lic. Esther Casas (ecasas@ptsouthquality.com)

DSQ-012 - REV 05 -

SQ-3050.V2

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1 - General

This document serves as a guide for managing the results of the **SQ-3050.V2** program.

2 - Standard

EN 71-1: 2014 + A1: 2018

3 - Tests involved

TEST
Complete standard (applicable clauses)

4 - Samples

CODE	SAMPLE	QUANTITY
LKS2714-11	Plush toy	1
LKS3030-18	Machine gun (Battery-powered) Functions: vibration, lights, laser, sound	1

5 - Notes

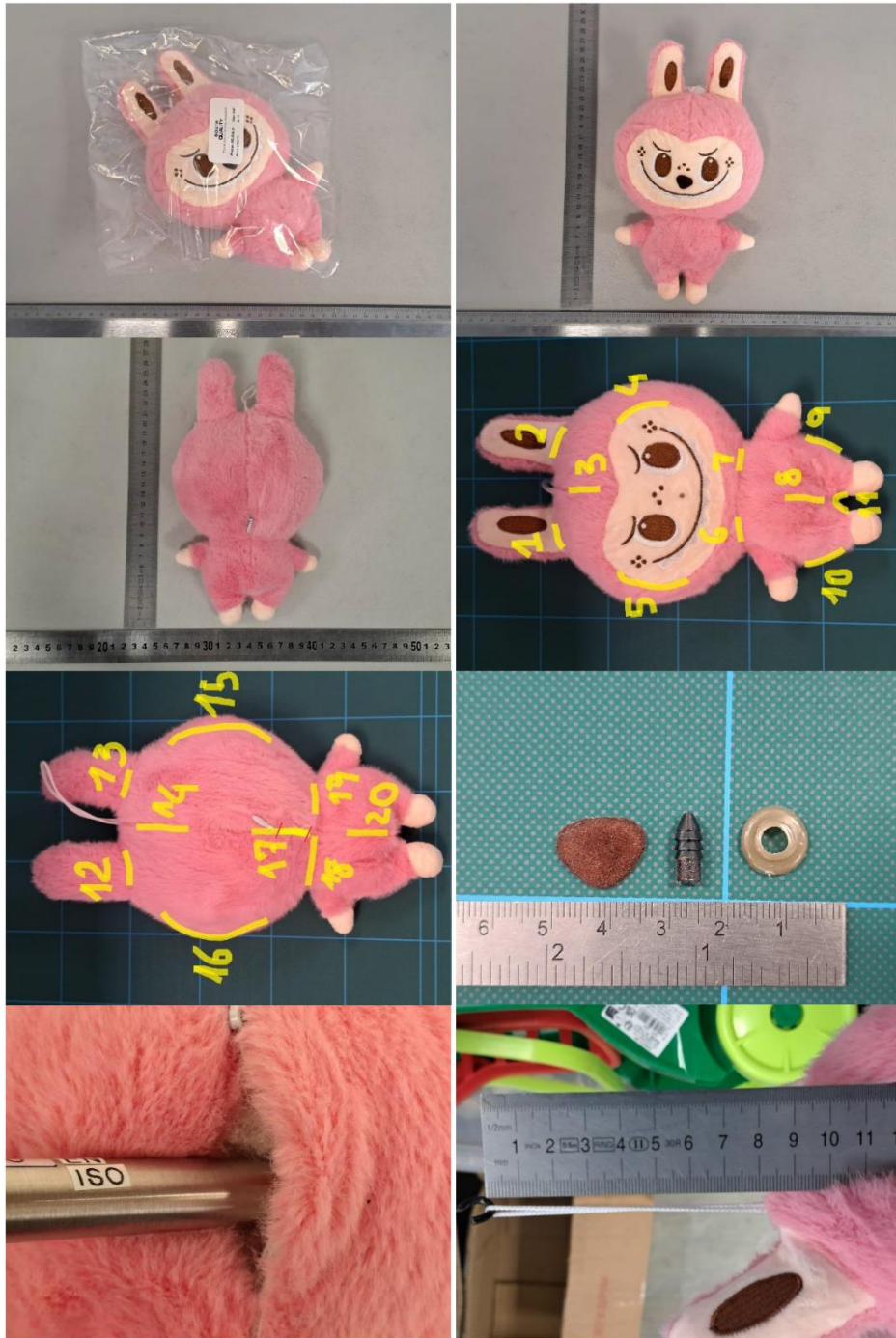
- a) Being a bilateral program, there is no deadline for submitting results.
- b) The participant must submit the results using the usual report employed by their laboratory.
- c) Samples must be retained until the end of the program, which concludes with the submission of the final report.
- d) To review the results, test images would be appreciated. Images can be attached at the end of this document or sent by email.

6 - Test conditions

SAMPLE	CONDITION
LKS2714-11	Toy for children under 36 month
LKS3030-18	Toy for children over 36 month

PHOTOGRAPHS

Sample 01 - LKS2714-11



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SQ-3050.V2

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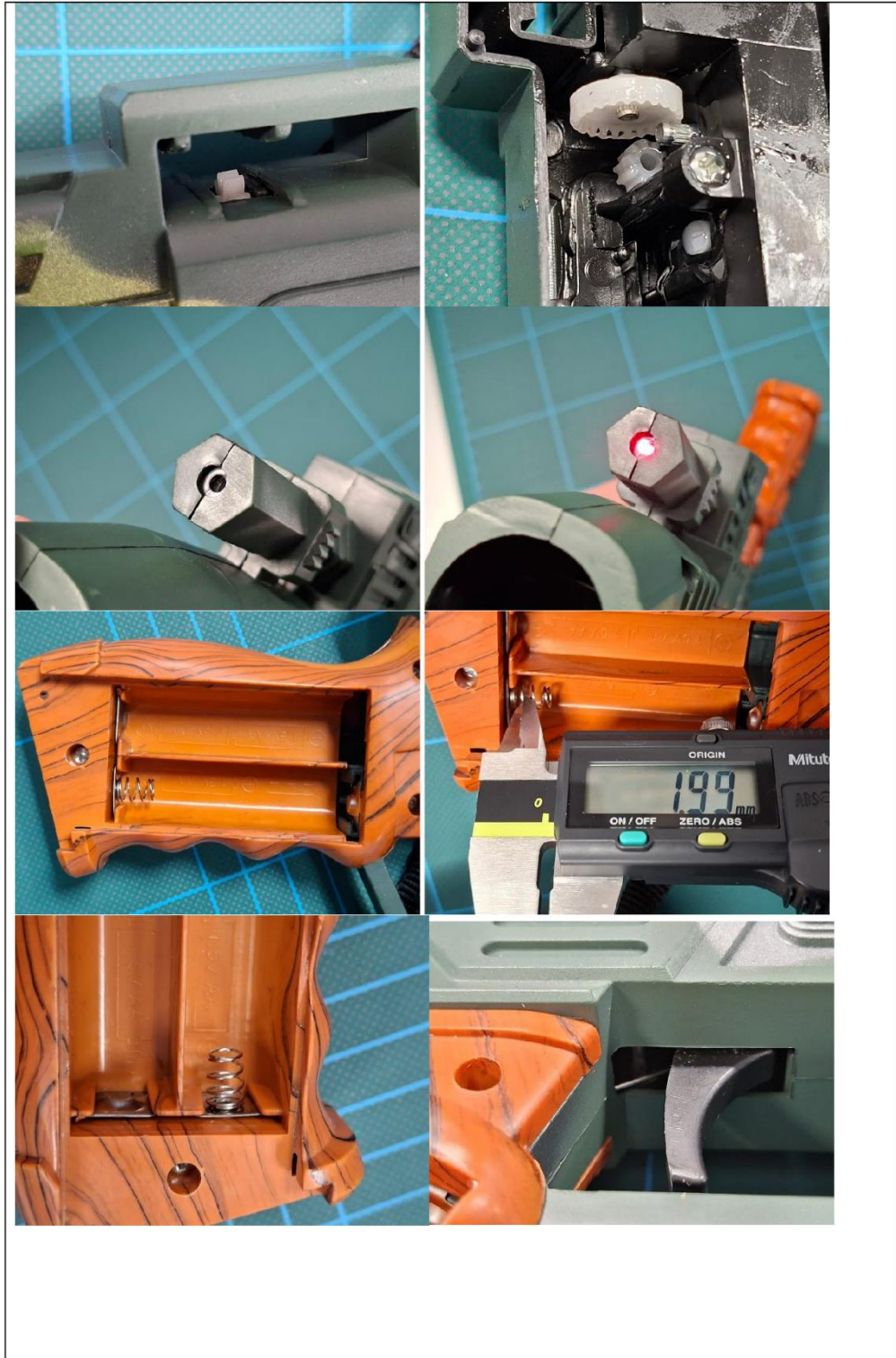
Sample 02 - LKS3030-18



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SQ-3050.V2

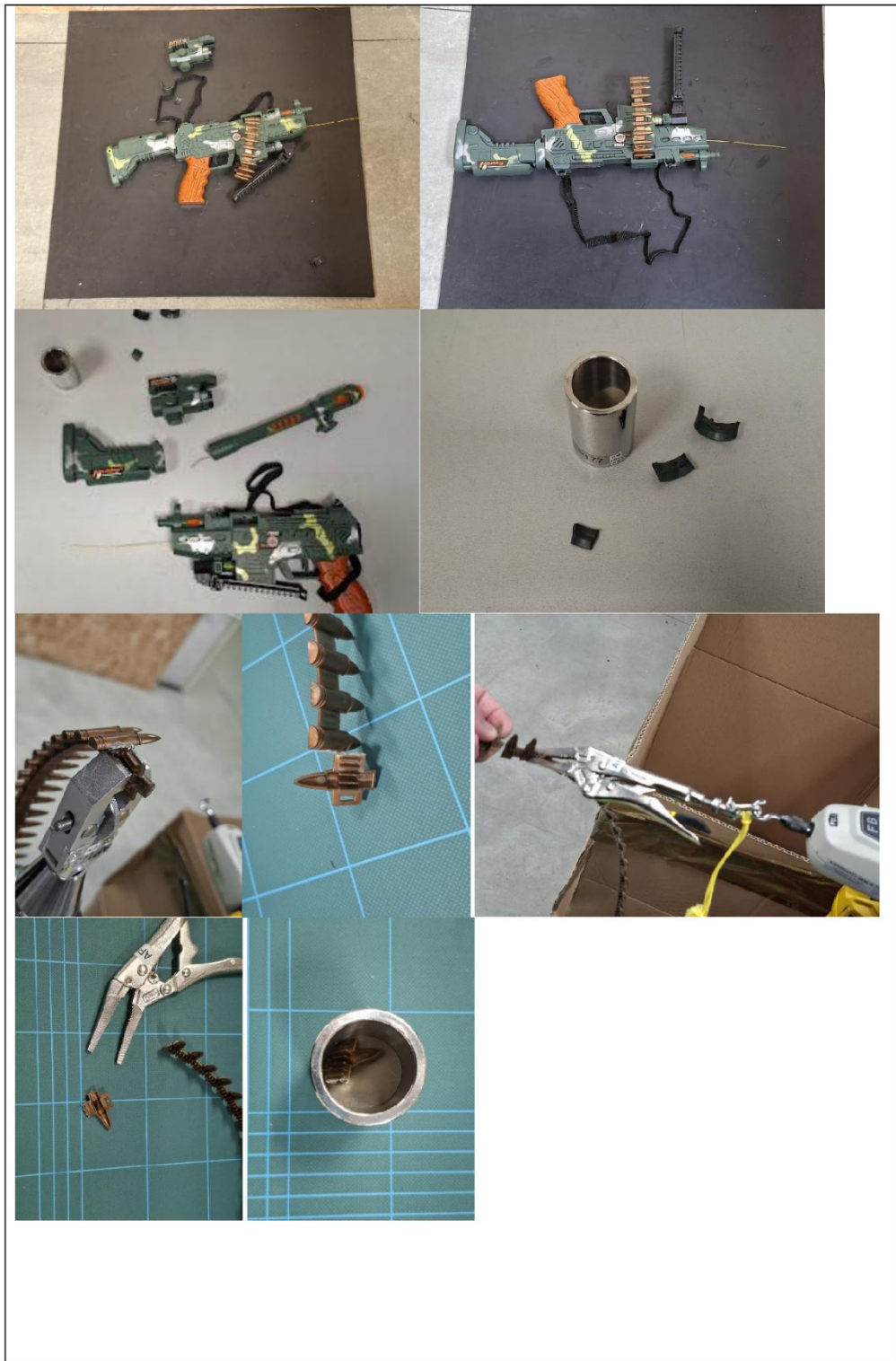
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DSQ-015 - REV 05 -

SQ-3050.V2

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DSQ-012 - REV 05 -

SQ-3050.V2

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APPENDIX B

PARTICIPANT RESULTS (TR #ITAH26003923.01_ALL)



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TEST REPORT

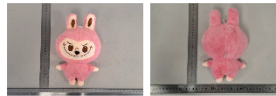
Number: ITAH26003923.01_ALL

Applicant: INTERTEK ITALIA S.P.A.
VIA DI STAGNO 17 F/G
50055 LASTRA A SIGNA (FI) ITALY

Date: March 30, 2026

Sample Description

Quantity : 1 sample
Date of receiving of samples : February 26, 2026
Date of testing start : March 4, 2026
Date of testing end : March 30, 2026
Submitted sample said to be :
Name : LKS2714-11 Plush toy
Item No. : SQ-3050 V2
Labeled age : Not specified



Conclusion:

The submitted sample was tested under the following requirements requested by the applicant, subject to the information stated in the remark and attached pages for details:


Standard	Result
(1) EN 71-1:2014+A1:2018 - Mechanical and physical properties	FAIL

Abbreviation:

PASS = Meets the requirement / FAIL = Does not meet the requirement.

For Intertek Authorized by Intertek Italia S.p.A.


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Mod.Lab179c.rev.0

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TEST REPORT

Number: ITAH76003923.01_ALL

(1) EN 71-1:2014+A1:2018 - Mechanical and physical properties

Age used for testing : All ages

The submitted samples were undergone the following tests:

Clause	Test
8.2	Small parts cylinder test
8.3	Torque test
8.4.2.1	Tension test
8.4.2.2	Seams and materials test
8.5	Drop test
8.7	Impact test
8.10	Accessibility test
8.11	Sharp edges test
8.12	Sharp points test
8.36	Perimeter of cords test

Clause	Requirement	Assessment
4	General requirements	
4.1	Materials	PASS
4.2	Assembly	NA
4.3	Flexible plastic sheathing	NA
4.4	Toy bags	NA
4.5	Glass	NA
4.6	Expanding materials	NA
4.7	Edges	PASS
4.8	Points and metallic wires	PASS
4.9	Protruding parts	NA
4.10	Parts moving against each other	NA
4.11	Mouth-actuated toys	NA
4.12	Balloons	NA
4.13	Cords of toy kites and other flying toys	NA
4.14	Enclosures	NA
4.15	Toys intended to bear the mass of a child	NA
4.16	Heavy immobile toys	NA
4.17	Projectiles	NA
4.18	Aquatic toys and inflatable toys	NA
4.19	Percussion caps specifically designed for use in toys and toys using percussion caps	NA
4.20	Acoustics	NA
4.21	Toys containing a non-electrical heat source	NA
4.22	Small balls	NA
4.23	Magnets	NA

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4.24	Yo-yo balls	NA
4.25	Toys attached to food	NA
4.26	Toy disguise costumes	NA
4.27	Flyings	NA
5	Toys intended for children under 36 months	
5.1	General requirements	FAIL #1
5.2	Soft-filled toys and soft-filled parts of a toy	FAIL #2
5.3	Plastic sheathing	NA
5.4	Cords, chains and electrical cables in toys	PASS
5.5	Liquid-filled toys	NA
5.6	Speed limitation of electrically-driven ride-on toys	NA
5.7	Glass and porcelain	NA
5.8	Shape and size of certain toys	NA
5.9	Toys comprising monofilament fibres	NA
5.10	Small balls	NA
5.11	Play figures	NA
5.12	Hemispheric-shaped toys	NA
5.13	Suction cups	NA
5.14	Straps intended to be worn fully or partially around the neck	NA
5.15	Sledges with cords for pulling	NA
6	Packaging	
7	Warnings and instruction for use	
7.1	General requirements	NA
7.2	Toys not intended for children under 36 months	NA
7.3	Latex balloons	NA
7.4	Aquatic toys	NA
7.5	Functional toys	NA
7.6	Hazardous sharp functional edges and points	NA
7.7	Projectile toys	NA
7.8	Imitation protective masks and helmets	NA
7.9	Toy kites	NA
7.10	Roller skates, inline skates, skateboards and certain other ride-on toys	NA
7.11	Toys intended to be attached to or strung across a cradle, cot or perambulator	NA
7.12	Liquid filled teething	NA
7.13	Percussion caps specifically designed for use in toys	NA
7.14	Acoustics	NA
7.15	Toy bicycles	NA
7.16	Toys intended to bear the mass of a child	NA
7.17	Toys comprising monofilament fibres	NA
7.18	Toy scooters	NA

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TEST REPORT

Number: ITAH76003923.01_ALL

7.19	Recking horses and similar toys	NA
7.20	Magnetic/electrical experimental sets	NA
7.21	Toys with electrical cables exceeding 300 mm in length	NA
7.22	Toys with cords or chains intended for children of 18 months and over but under 36 months	NA
7.23	Toys intended to be attached to a cradle, cot or perambulator	NA
7.24	Sledges with cords for pulling	NA
7.25	Flying toys	NA
7.26	Improvised projectiles	NA

Abbreviation:

NA = Not applicable / NP = Not performed / PASS = Meets the requirement / FAIL = Does not meet the requirement. Tests marked with (*) are not accredited by Accredia according to ISO/IEC 17023.

Notes:

#1: Small parts that fit into the cylinder following cl. 8.2 were found after 0,28Nm torsion test following cl. 8.3 (see picture).



#2: It is possible to insert the front part of a 12 mm diameter rod with a fully radiused end through the opening by more than 6 mm, making the fibrous filling material accessible to the child (see picture).



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TEST REPORT

Number: ITAH76003923.01_ALL

Markings

According to the standard, all warnings and instructions for safe use as required by the standard shall be written in the official language of the country in which the product will be sold.

Following are listed additional information about requirements in Directive 2009/48/EC, relating to marking of toys and do not constitute requirements of the EN 71-1, but they are listed for reference inside the standard.

Toys made available on the market shall bear CE marking. The CE marking is subject to general principles set out in Article 30 of Regulation (EC) No 765/2008. The CE Marking shall be affixed visibly, legibly and indelibly to the toy, to an affixed label or to the packaging. In the case of small toys and toys consisting of small parts, the CE marking may alternatively be affixed to a label or to an accompanying leaflet. Where, in the case of toys sold in counter displays, that is not technically possible, and on condition that counter display was originally used as packaging for the toy, the CE marking may be affixed to the counter display. Where the CE marking is not visible from outside a packaging, it shall as a minimum be affixed to the packaging. Where specific legislation does not impose specific dimensions, the CE marking shall be at least 5 mm high.

The manufacturer's name, registered trade name or registered trade mark and the address at which the manufacturer can be contacted shall be indicated on the toy or, where that is not possible, on its packaging or in a document accompanying the toy. This requirement applies also to the name and the address etc. of any importer.

Manufacturers shall ensure that their toys bear a type, batch, serial or model number or other element allowing their identification, or where the size or nature of the toy does not allow it, that the required information is provided on the packaging or in a document accompanying the toy.

After checking of the received sample, it was found that:

	Toy	Packaging
Manufacturer's name	Absent	Not applicable
Manufacturer's address	Absent	Not applicable
Importer's name	Absent	Not applicable
Importer's address	Absent	Not applicable
Product identification code	Absent	Not applicable
CE marking	Absent	Not applicable

Cleaning instructions

A toy intended for use by children under 36 months must be designed and manufactured in such a way that it can be cleaned. A textile toy must, to this end, be washable, except if it contains a mechanism that may be damaged if soak washed. The toy must fulfil the safety requirements also after having been cleaned. In accordance with this point and the manufacturer's instructions, if applicable, provide instructions on how the toy has to be cleaned. This information is not exhaustive and Directive 2009/48/EC and the associated guidance documents should be consulted for further details.

After checking of the received sample, it was found that:

	Toy	Packaging
Cleaning instructions	Absent	Not applicable

Testing laboratory : (ITA) Intertek Italia S.p.A.
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APPENDIX C

PARTICIPANT RESULTS (TR #ITAH26003923.02_ALL)



Total Quality. Assured.





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TEST REPORT

Applicant: INTERTEK ITALIA S.P.A.
VIA DI STAGNO 17 F/G
50055 LASTRA A SIGNA (FI) ITALY

Number: ITAH26003923.02_ALL
Date: April 1, 2026

Sample Description

Quantity	: 1 sample
Date of receiving of samples	: February 26, 2026
Date of testing start	: March 4, 2026
Date of testing end	: April 1, 2026
Submitted sample said to be	:
Name	: LKS3030-18 Machine gun (Battery-powered) Functions: vibration, lights, laser, sound
Item No.	: SQ-3050 V2
Labeled age	: Not suitable for children under 36 months (with warning)





Other references declared by applicant : As requested by applicant, the acoustic requirements were excluded from testing activities.

Conclusion:

The submitted sample was tested under the following requirements requested by the applicant, subject to the information stated in the remark and attached pages for details:

<u>Standard</u>	<u>Result</u>
(1) EN 71-1:2014+A1:2018 - Mechanical and physical properties	FAIL

Abbreviation:

PASS = Meets the requirement / FAIL = Does not meet the requirement.

For Intertek Authorized by Intertek Italia S.p.A.



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(1) EN 71-1:2014+A1:2018 - Mechanical and physical properties

Age used for testing: From 36 months and above

The submitted samples were undergone the following tests:

Clause	Test
8.2	Small parts cylinder test
8.3	Torque test
8.4.2.1	Tension test
8.5	Drop test
8.7	Impact test
8.10	Accessibility test
8.11	Sharp edges test
8.12	Sharp points test

Clause	Requirement	Assessment
4	General requirements	
4.1	Materials	PASS
4.2	Assembly	PASS
4.3	Flexible plastic sheeting	NA
4.4	Toy bags	NA
4.5	Glass	NA
4.6	Expanding materials	NA
4.7	Edges	PASS
4.8	Points and metallic wires	PASS
4.9	Protruding parts	NA
4.10	Parts moving against each other	NA
4.11	Mouth-actuated toys	NA
4.12	Balloons	NA
4.13	Cords of toy kites and other flying toys	NA
4.14	Enclosures	NA
4.15	Toys intended to bear the mass of a child	NA
4.16	Heavy immobile toys	NA
4.17	Projectiles	NA
4.18	Aquatic toys and inflatable toys	NA
4.19	Percussion caps specifically designed for use in toys and toys using percussion caps	NA
4.20	Acoustics	NP
4.21	Toys containing a non-electrical heat source	NA
4.22	Small balls	NA
4.23	Magnets	NA
4.24	Yo-yo balls	NA
4.25	Toys attached to food	NA

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4.26	Toy disguise costumes	NA
4.27	Flying	NA
5	Toys intended for children under 36 months	NA
5.1	General requirements	NA
5.2	Soft-filled toys and soft-filled parts of a toy	NA
5.3	Plastic sheeting	NA
5.4	Cords, chains and electrical cables in toys	NA
5.5	Liquid-filled toys	NA
5.6	Speed limitation of electrically-driven ride-on toys	NA
5.7	Glass and porcelain	NA
5.8	Shape and size of certain toys	NA
5.9	Toys comprising monofilament fibres	NA
5.10	Small balls	NA
5.11	Play figures	NA
5.12	Hemispheric-shaped toys	NA
5.13	Suction cups	NA
5.14	Straps intended to be worn fully or partially around the neck	NA
5.15	Sledges with cords for pulling	NA
6	Packaging	NA
7	Warnings and instruction for use	
7.1	General requirements	PASS
7.2	Toys not intended for children under 36 months	FAIL
7.3	Latex balloons	NA
7.4	Aquatic toys	NA
7.5	Functional toys	NA
7.6	Hazardous sharp functional edges and points	NA
7.7	Projectile toys	NA
7.8	Imitation protective masks and helmets	NA
7.9	Toy kites	NA
7.10	Roller skates, inline skates, skateboards and certain other ride-on toys	NA
7.11	Toys intended to be attached to or strung across a cradle, cot or perambulator	NA
7.12	Liquid-filled teethingers	NA
7.13	Percussion caps specifically designed for use in toys	NA
7.14	Acoustics	NP
7.15	Toy bicycles	NA
7.16	Toys intended to bear the mass of a child	NA
7.17	Toys comprising monofilament fibres	NA
7.18	Toy scooters	NA
7.19	Rocking horses and similar toys	NA
7.20	Magnetic/electrical experimental sets	NA

TEST REPORT

Number: ITAH26003923.02_ALL

7.21	Toys with electrical cables exceeding 3000 mm in length	NA
7.22	Toys with cords or chains intended for children of 18 months and over but under 36 months	NA
7.23	Toys intended to be attached to a cradle, cot or perambulator	NA
7.24	Sledges with cords for pulling	NA
7.25	Flying toys	NA
7.26	Improvised projectiles	NA

Abbreviation:

NA = Not applicable / NP = Not performed / PASS = Meets the requirements / FAIL = Does not meet the requirement.
 Tests marked with (*) are not accredited by Accredia according to ISO/IEC 17025.

Notes:

- #1: As requested by applicant, acoustic test were excluded from testing activity.
- #2: Small parts were found after tension test 8.4.2.1 and drop test 8.5, together with the relevant warning sentence "WARNING: CHOKING HAZARD - Small parts. Not for children under 3 years.", accompanied by the correct symbol for age limitation.
 The standard requires that the exact words for age limitation warning, following 7.2, should be "Not suitable for children under three years" and not "Not for children under 3 years".



- #3: As requested by applicant, acoustic test were excluded from testing activity.

TEST REPORT

Number: ITAH26003923.02_ALL

Markings

Only English version of the marking and instructions were assessed.
 According to the standard, all warnings and instructions for safe use as required by the standard shall be written in the official language of the country in which the product will be sold.

Following are listed additional information about requirements in Directive 2009/48/EC, relating to marking of toys and do not constitute requirements of the EN 71-1, but they are listed for reference inside the standard.

Toys made available on the market shall bear CE marking. The CE marking is subject to general principles set out in Article 30 of Regulation (EC) No 765/2008. The CE Marking shall be affixed visibly, legibly and indelibly to the toy, to an affixed label or to the packaging. In the case of small toys and toys consisting of small parts, the CE marking may alternatively be affixed to a label or to an accompanying leaflet. Where, in the case of toys sold in counter displays, that is not technically possible, and on condition that counter display was originally used as packaging for the toy, the CE marking may be affixed to the counter display. Where the CE marking is not visible from outside a packaging, it shall as a minimum be affixed to the packaging. Where specific legislation does not impose specific dimensions, the CE marking shall be at least 5 mm high.

The manufacturer's name, registered trade name or registered trade mark and the address at which the manufacturer can be contacted shall be indicated on the toy or, where that is not possible, on its packaging or in a document accompanying the toy. This requirement applies also to the name and the address etc. of any importer.

Manufacturers shall ensure that their toys bear a type, batch, serial or model number or other element allowing their identification, or where the size or nature of the toy does not allow it, that the required information is provided on the packaging or in a document accompanying the toy.

After checking of the received sample, it was found that:

	Toy	Packaging
Manufacturer's name	Present	Present
Manufacturer's address	Absent	Absent
Importer's name	Absent	Absent
Importer's address	Absent	Absent
Product identification code	Present	Present
CE marking	Absent	Present with correct proportions and height; the background color is not in contrast with the color of the CE mark.

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